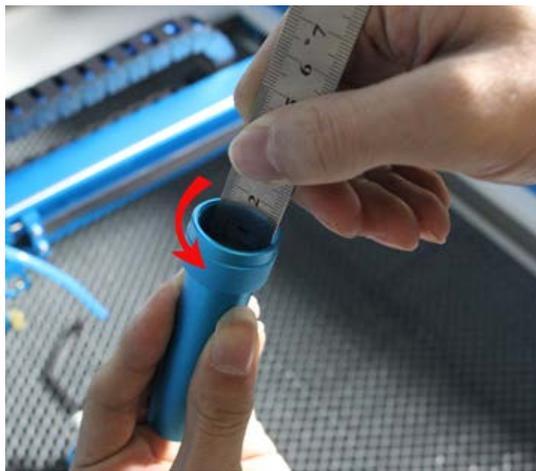
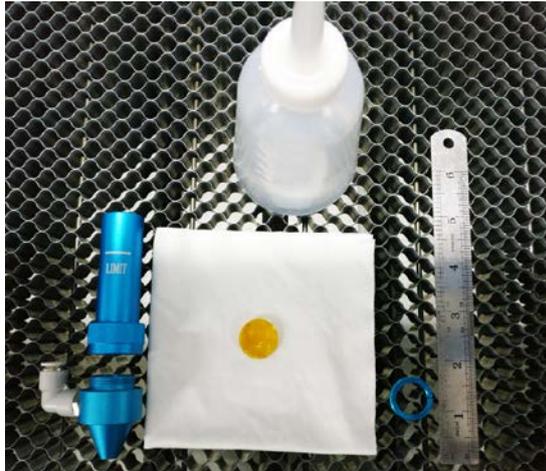


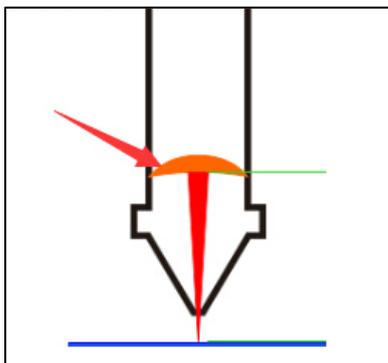
1. Check the focus lens and reflective mirror;

Please check if focus lens and reflective mirror are dirty, clean them and make sure you have focus lens installed correctly as following,

Focus lens

	
<p>1. Remove the laser head</p>	<p>2. Rotation to the left, and the head is divided into two parts</p>
	
<p>3. Direction of rotation</p>	<p>4. Use alcohol to clean mirror with cleaning paper/ cleaning cloth</p>

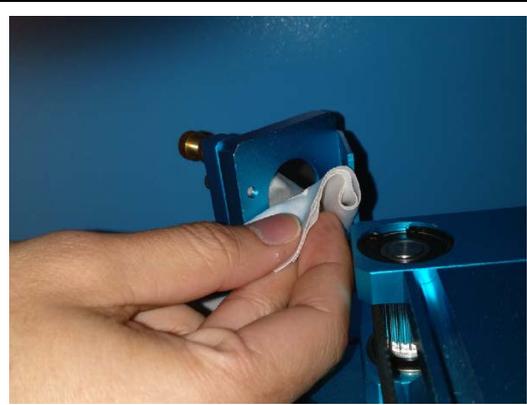
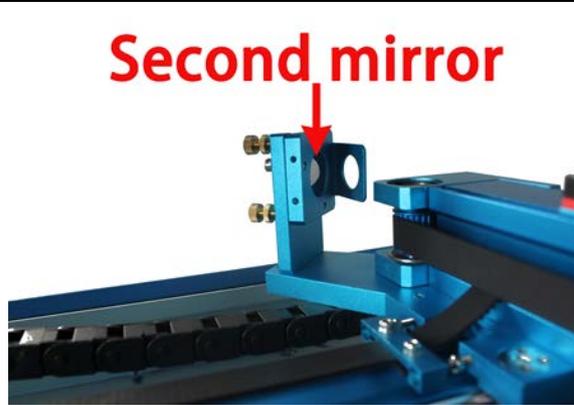
Installation of focus lens please refer to below picture:



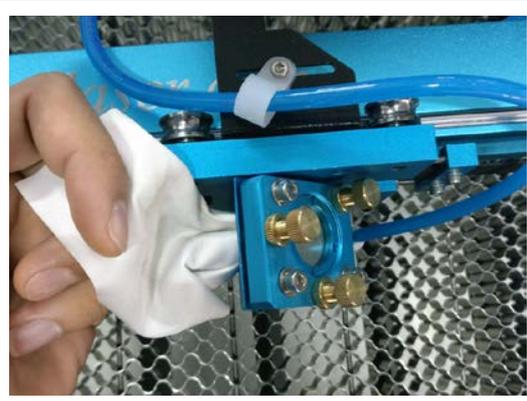
Reflector



The Mirror#1 Use alcohol to clean mirror with cleaning paper/ cleaning cloth



The Mirror#2 Use alcohol to clean mirror with cleaning paper/ cleaning cloth



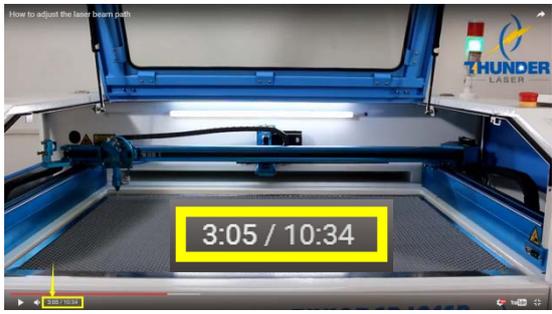
The Mirror#3 Use alcohol to clean mirror with cleaning paper/ cleaning cloth

2. Check the Table Level ;

<http://www.thunderlaser.com/troubleshooting/how-to-calibrate-the-working-table-to-level.html>

3. Check the laser path;

Laser path

	
<p>①When the laser head move to four corners of the working table, check if the laser beam lasers to the same position on the third reflective mirror. Laser power: 30% (Max power on display)</p>	<p>②When the laser head moves to four corners of the working table, check if the laser beam can vertically go through the 10mm acrylic. Laser power: 30% (Max power on display)</p>

Video in our website (video→How to use your laser machine)

<http://www.thunderlaser.com/how-to-use-your-laser-machine/how-to-adjust-the-laser-beam-path.html>

End