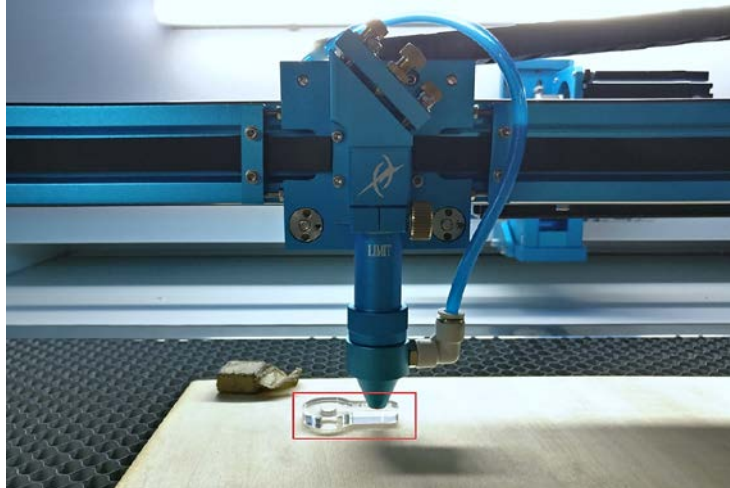


**Some point of the same piece of materials cannot be cut through**

Please follow the step to check , once confirm then go to next step:

**1. Check the focal distance;**

Focal distance is 6mm,adjust the focus with a focus tool.


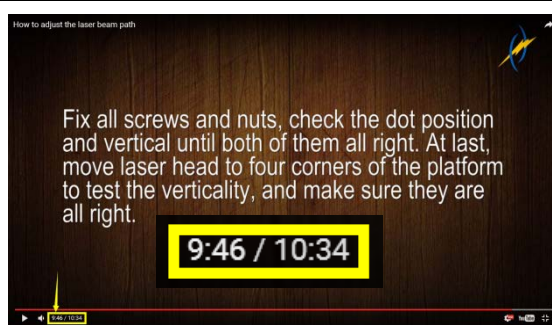


**2. Check the focus lens and reflective mirror**

Please come to the maintenance of Chapter 3, check if focus lens and reflective mirror are dirty, clean them and make sure you have focus lens installed correctly.

**3. Check the laser path;**

Laser path

	
<p>①When the laser head move to four corners of the working table, check if the laser beam lasers to the same position on the third reflective mirror.</p> <p>Laser power: 30% (Max power on display)</p>	<p>②When the laser head moves to four corners of the working table, check if the laser beam can vertically go through the 10mm acrylic.</p> <p>Laser power: 30% (Max power on display)</p>

Video in our website (video→How to use your laser machine)

<http://www.thunderlaser.com/how-to-use-your-laser-machine/how-to-adjust-the-laser-beam-path.html>

End